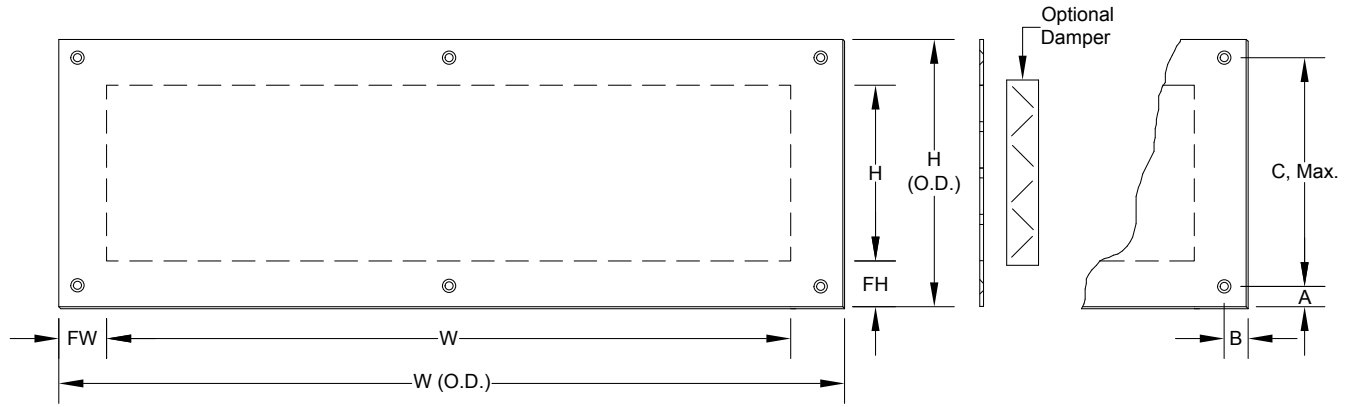


PATTERN DI050 ARCHITECTURAL STAMPED GRILLE



PATTERN DI050

1/2" DIAMOND or CAMELOT


53% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	0.680	11	10.400	21	20.120	31	29.840	41	39.560
2	1.652	12	11.372	22	21.092	32	30.812	42	40.532
3	2.624	13	12.344	23	22.064	33	31.784	43	41.504
4	3.596	14	13.316	24	23.036	34	32.756	44	42.476
5	4.568	15	14.288	25	24.008	35	33.728	45	43.448
6	5.540	16	15.260	26	24.980	36	34.700	46	44.420
7	6.512	17	16.232	27	25.952	37	35.672	47	45.392
8	7.484	18	17.204	28	26.924	38	36.644	48	46.364
9	8.456	19	18.176	29	27.896	39	37.616	49	47.336
10	9.428	20	19.148	30	28.868	40	38.588	50	48.308

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered
 NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-DI050
Architect		Date	12/22
Contractor		 KEES INCORPORATED 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Website: www.kees.com	

PATTERN DI050

1/2" DIAMOND or CAMELOT

53% OPEN

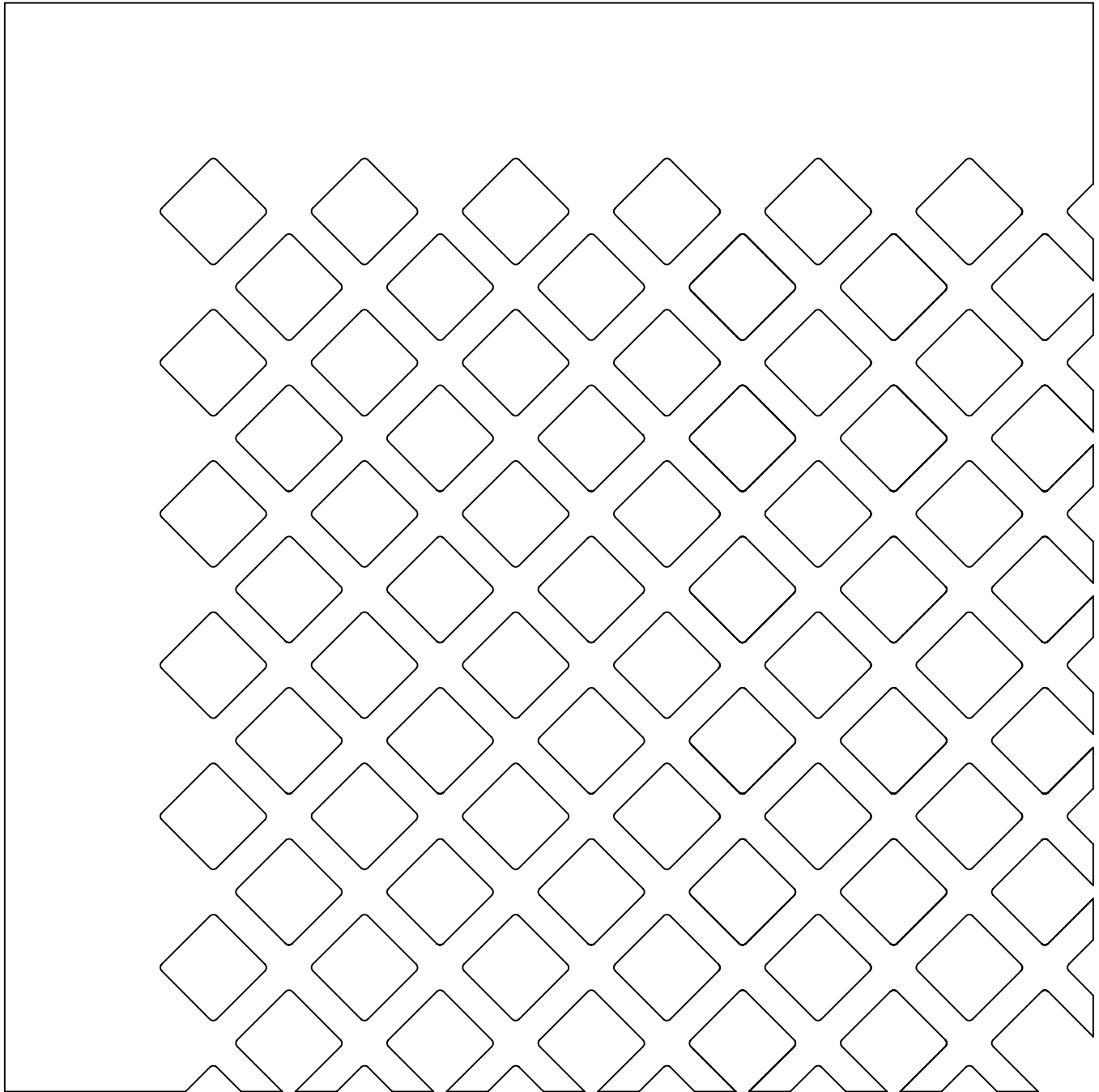
NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
51	49.280	66	63.860	81	78.440	96	93.020	111	107.600
52	50.252	67	64.832	82	79.412	97	93.992	112	108.572
53	51.224	68	65.804	83	80.384	98	94.964	113	109.544
54	52.196	69	66.776	84	81.356	99	95.936	114	110.516
55	53.168	70	67.748	85	82.328	100	96.908	115	111.488
56	54.140	71	68.720	86	83.300	101	97.880	116	112.460
57	55.112	72	69.692	87	84.272	102	98.852	117	113.432
58	56.084	73	70.664	88	85.244	103	99.824	118	114.404
59	57.056	74	71.636	89	86.216	104	100.796	119	115.376
60	58.028	75	72.608	90	87.188	105	101.768	120	116.348
61	59.000	76	73.580	91	88.160	106	102.740	121	117.320
62	59.972	77	74.552	92	89.132	107	103.712	122	118.292
63	60.944	78	75.524	93	90.104	108	104.684	123	119.264
64	61.916	79	76.496	94	91.076	109	105.656		
65	62.888	80	77.468	95	92.048	110	106.628		



KEES INCORPORATED
 400 S. Industrial Dr.
 Elkhart Lake, WI 53020

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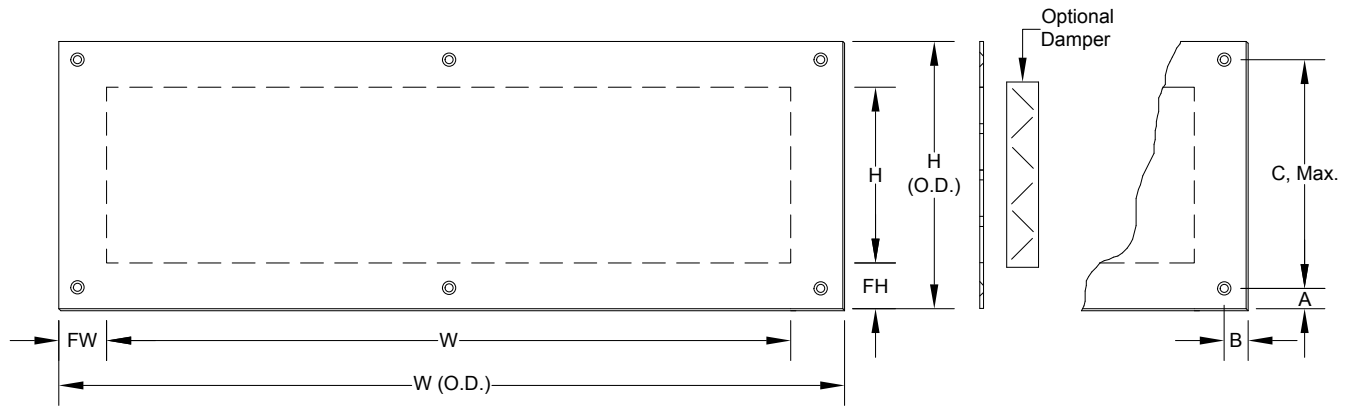
DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI050 - DIAMOND or CAMELOT
FULL SCALE



KEES INCORPORATED
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Elkhart Lake, WI 53020

Phone: (920) 876-3391
Website: www.kees.com

PATTERN DI050P ARCHITECTURAL STAMPED GRILLE



PATTERN DI050P

1/2" DIAMOND or CAMELOT

53% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	0.972	11	10.692	21	20.412	31	30.132	41	39.852
2	1.944	12	11.664	22	21.384	32	31.104	42	40.824
3	2.916	13	12.636	23	22.356	33	32.076	43	41.796
4	3.888	14	13.608	24	23.328	34	33.048	44	42.768
5	4.860	15	14.580	25	24.300	35	34.020	45	43.740
6	5.832	16	15.552	26	25.272	36	34.992	46	44.712
7	6.804	17	16.524	27	26.244	37	35.964	47	45.684
8	7.776	18	17.496	28	27.216	38	36.936	48	46.656
9	8.748	19	18.468	29	28.188	39	37.908	49	47.628
10	9.720	20	19.440	30	29.160	40	38.880	50	48.600

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					


SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____

HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____

SCREW MATERIAL: Steel Stainless Brass Bronze SCREW FINISH: Mill Mill, Lacquered As Grille Painted

NOTE: Corner of holes may have a small radii as required for manufacturing. Mill, Oxidized & Lacquered

To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project				Location		
Engineer				Dwg. No.	SD-DI050	 KEES INCORPORATED 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Website: www.kees.com
Architect				Date	12/22	
Contractor						

PATTERN DI050P

1/2" DIAMOND or CAMELOT

53% OPEN

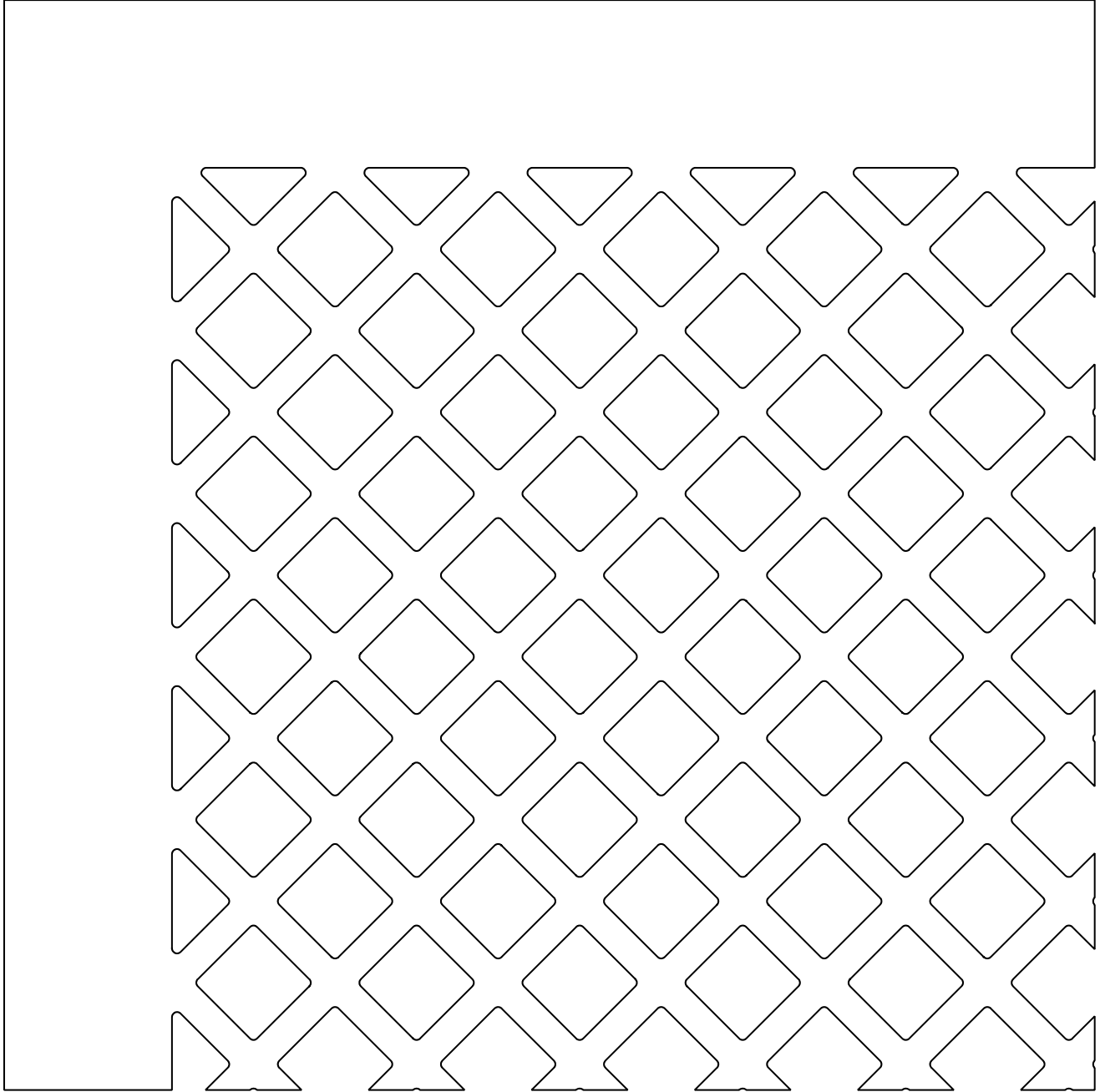
NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
51	49.572	66	64.152	81	78.732	96	93.312	111	107.892
52	50.544	67	65.124	82	79.704	97	94.284	112	108.864
53	51.516	68	66.096	83	80.676	98	95.256	113	109.836
54	52.488	69	67.068	84	81.648	99	96.228	114	110.808
55	53.460	70	68.040	85	82.620	100	97.200	115	111.780
56	54.432	71	69.012	86	83.592	101	98.172	116	112.752
57	55.404	72	69.984	87	84.564	102	99.144	117	113.724
58	56.376	73	70.956	88	85.536	103	100.116	118	114.696
59	57.348	74	71.928	89	86.508	104	101.088	119	115.668
60	58.320	75	72.900	90	87.480	105	102.060	120	116.640
61	59.292	76	73.872	91	88.452	106	103.032	121	117.612
62	60.264	77	74.844	92	89.424	107	104.004	122	118.584
63	61.236	78	75.816	93	90.396	108	104.976	123	119.556
64	62.208	79	76.788	94	91.368	109	105.948		
65	63.180	80	77.760	95	92.340	110	106.920		



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DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI050P - DIAMOND or CAMELOT
FULL SCALE



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