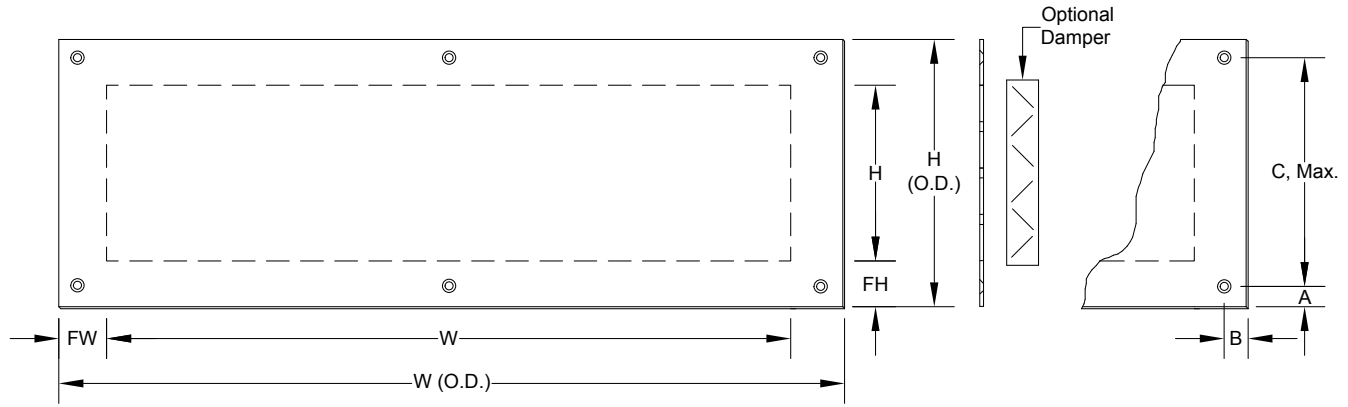


PATTERN DI100 ARCHITECTURAL STAMPED GRILLE



PATTERN DI100 (WITH PARTIAL HOLES)

1" DIAMOND or CAMELOT

64% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	1.338	11	19.018	21	36.698	31	54.378	41	72.058	51	89.738	61	107.418
2	3.106	12	20.786	22	38.466	32	56.146	42	73.826	52	91.506	62	109.186
3	4.874	13	22.554	23	40.234	33	57.914	43	75.594	53	93.274	63	110.954
4	6.642	14	24.322	24	42.002	34	59.682	44	77.362	54	95.042	64	112.722
5	8.410	15	26.090	25	43.770	35	61.450	45	79.130	55	96.810	65	114.490
6	10.178	16	27.858	26	45.538	36	63.218	46	80.898	56	98.578	66	116.258
7	11.946	17	29.626	27	47.306	37	64.986	47	82.666	57	100.346	67	118.026
8	13.714	18	31.394	28	49.074	38	66.754	48	84.434	58	102.114	68	119.794
9	15.482	19	33.162	29	50.842	39	68.522	48	86.202	59	103.882		
10	17.250	20	34.930	30	52.610	40	70.290	50	87.970	60	105.650		

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B		C	No. Holes				

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____

HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____

SCREW MATERIAL: Steel Stainless Brass Bronze SCREW FINISH: Mill Mill, Lacquered As Grille Painted

NOTE: Corner of holes may have a small radii as required for manufacturing. Mill, Oxidized & Lacquered

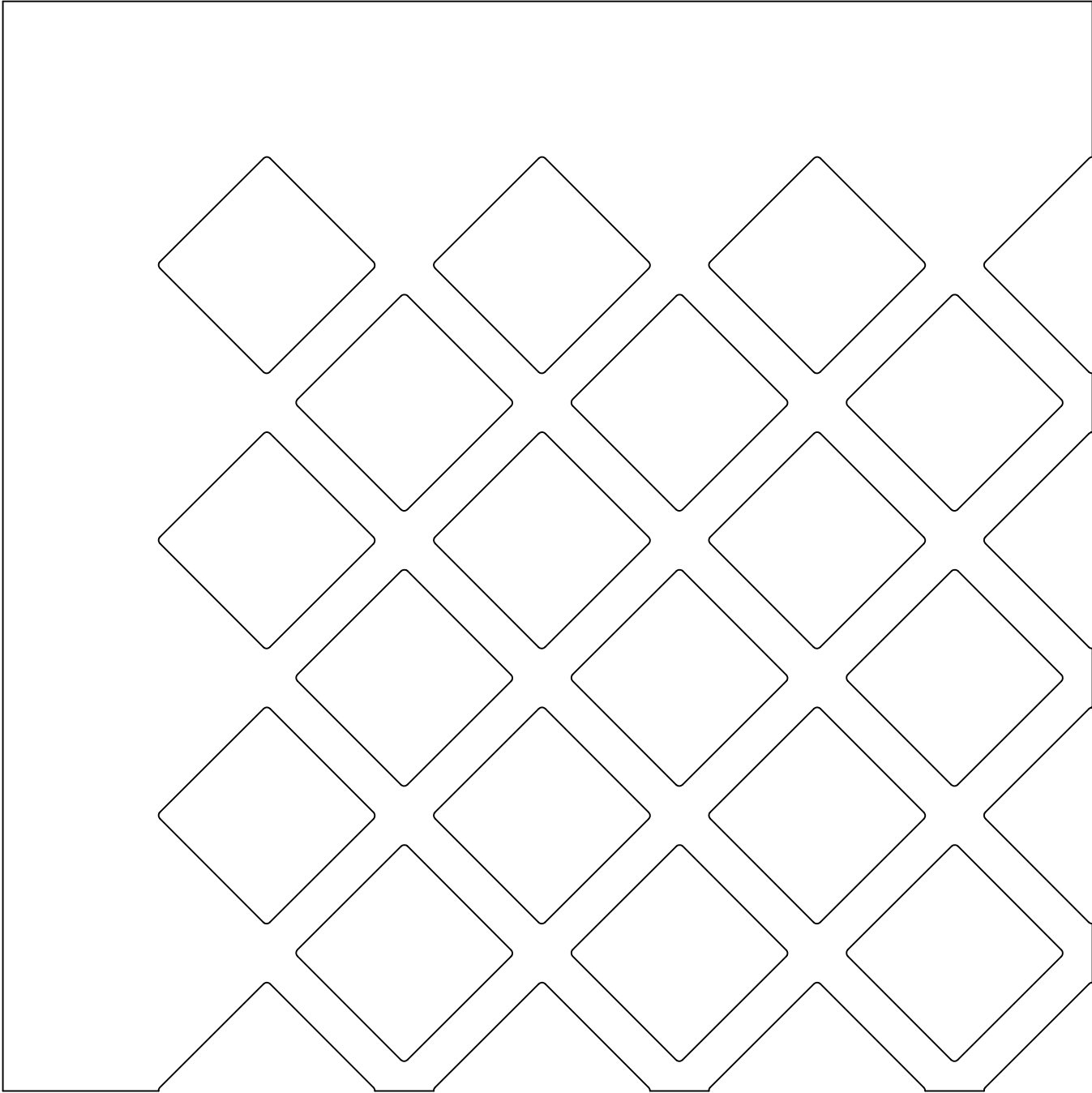
To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-DI100
Architect		Date	12/22
Contractor			



KEES INCORPORATED
 400 S. Industrial Dr.
 Elkhart Lake, WI 53020
 Phone: (920) 876-3391
 Website: www.kees.com

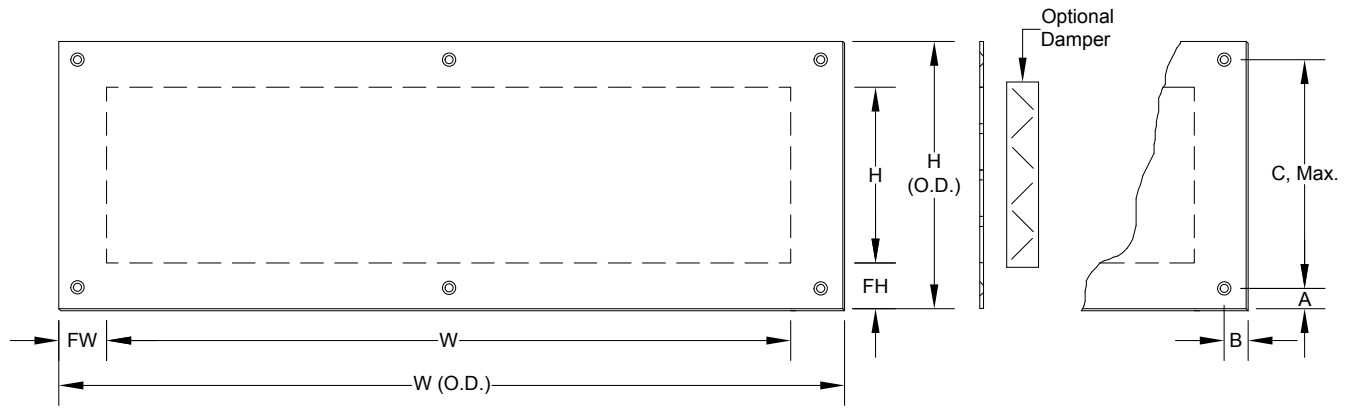
**DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI100 - DIAMOND or CAMELOT
(WITH PARTIAL HOLES)
FULL SCALE**



KEES INCORPORATED
400 S. Industrial Dr.
Elkhart Lake, WI 53020

Phone: (920) 876-3391
Website: www.kees.com

PATTERN DI100P ARCHITECTURAL STAMPED GRILLE



PATTERN DI100P (WITH PARTIAL HOLES)

1" DIAMOND or CAMELOT

64% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	1.768	11	19.448	21	37.128	31	54.808	41	72.488	51	90.168	61	107.848
2	3.536	12	21.216	22	38.896	32	56.576	42	74.256	52	91.936	62	109.616
3	5.304	13	22.984	23	40.664	33	58.344	43	76.024	53	93.704	63	111.384
4	7.072	14	24.752	24	42.432	34	60.112	44	77.792	54	95.472	64	113.152
5	8.840	15	26.520	25	44.200	35	61.880	45	79.560	55	97.240	65	114.920
6	10.608	16	28.288	26	45.968	36	63.648	46	81.328	56	99.008	66	116.688
7	12.376	17	30.056	27	47.736	37	65.416	47	83.096	57	100.776	67	118.456
8	14.144	18	31.824	28	49.504	38	67.184	48	84.864	58	102.544		
9	15.912	19	33.592	29	51.272	39	68.952	48	86.632	59	104.312		
10	17.680	20	35.360	30	53.040	40	70.720	50	88.400	60	106.080		

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B		C	No. Holes				

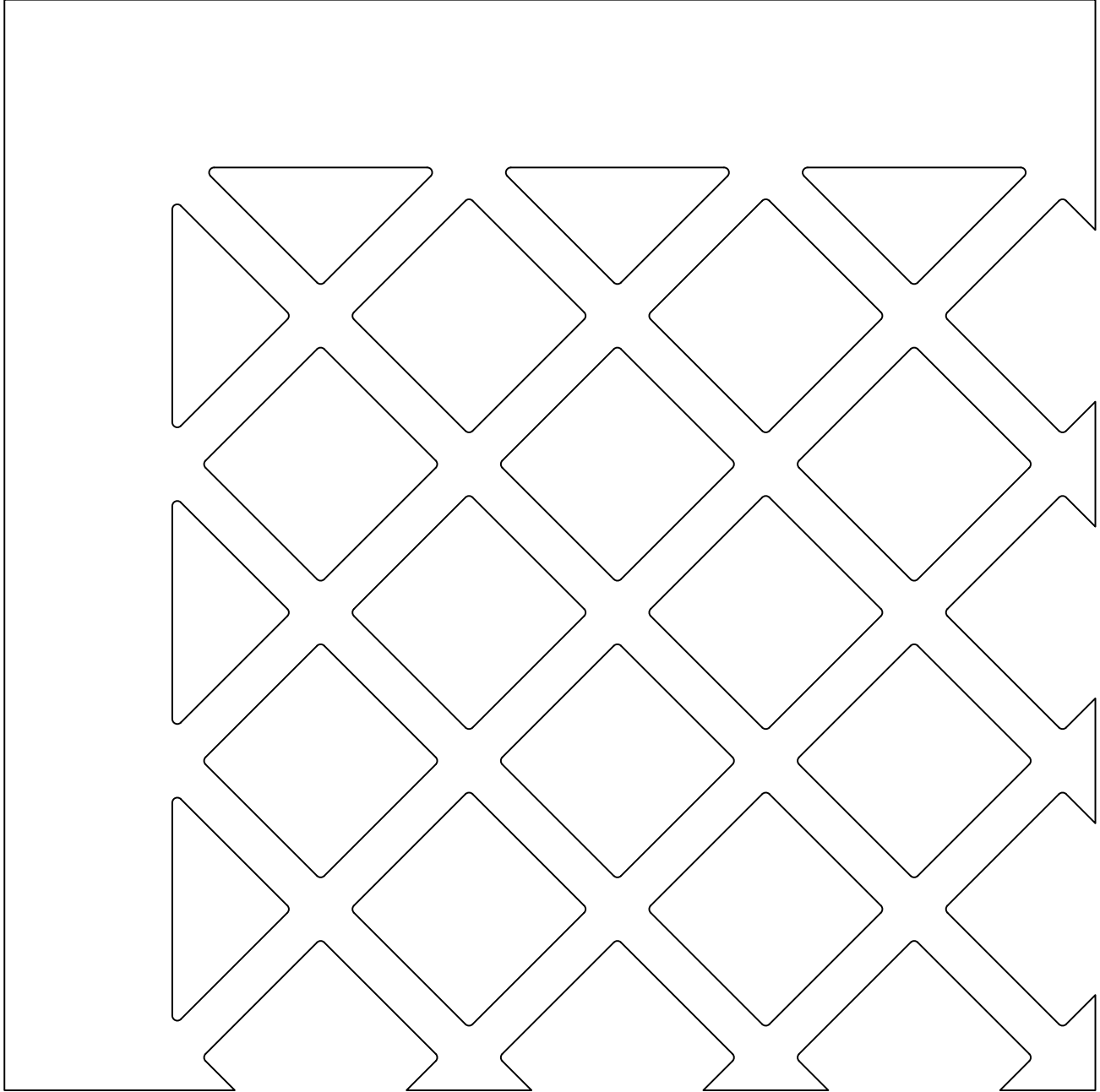
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HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered
 NOTE: Corner of holes may have a small radii as required for manufacturing.
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Project		Location	
Engineer		Dwg. No.	SD-DI100P
Architect		Date	12/22
Contractor			



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PATTERN DI100P - DIAMOND or CAMELOT
(WITH PARTIAL HOLES)
FULL SCALE**



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